



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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5141969

D2565-407
Job Sheet 184780



Part No: D2565-407

Job Qty: 4 ea

Part Name: Strut 10.79"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/17/18

Job Tracking No:

Due Date: 10/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP: A 04.05.10 New Issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time		
90	Start up Operation	4 Ea		10/31/18	0.00	0.00	Start Up Small Fab-4		58	DAS
100	Brake NC	4 pcs		10/31/18	2.05	0.82	Brake NC 3		9-89	58
110	Small Fab	4 pcs		10/31/18	0.00	0.47	Small Fab		9-89	DAS
120	QC	4 pcs		10/31/18	0.00	0.00	QC5		SC 19/01/07	68
130	Powdercoat	4 pcs		10/31/18	0.00	0.13	Powdercoat2		BR 19-01-10	68
140	QC	4 pcs		10/31/18	0.00	0.00	QC3		38	
150	Packaging	4 pcs		10/31/18	0.00	0.00	Packaging3	57355	DAS	3-89
160	QC21-SA	4 Ea		10/31/18	0.00	0.00	QC21		21	JAN 14 2019

Part Op 100 - Punch as per Dwg D2565 using DT 8313

Descriptions: 110 - Deburr

130 - START TIME: 11:00 O.V.T. 400° FINISH! 11:30. M138951.

11.04

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	3.9332 ft (.9833 ea)	90-Start up Operation	5126573

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	4	80	0

Part Specifications



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not be found.

Plex 10/17/18 7:52 AM Dart.lajeunesse.marie

Container No: S141969



Part: D2565-407

Job No: 184780

Serial No/Batch: S141969

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/07/19

